



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3914-7
Job Sheet 170341



Part No: D3914-7

Job Qty: 10 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B as per dwg revB DD 10.08.18 verified by:EC IPP Rev:C 11.01.18 chg qc5 to 6 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/25/18	0.00	0.00	Start Up Large Fab-5		D.M.L 18-2-6
100	Large Fab	10 pcs		1/26/18	0.00	1.69	Large Fab 8		D.M.L 18-2-6
110	QC	10 pcs		1/26/18	0.00	0.00	QC6		ES
120	Packaging	10 pcs		1/26/18	0.00	0.00	Packaging3 Large Fab		D.M.L 18-2-9
130	QC21-SA	10 Ea		1/26/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut tube as per dwg D3914
Descriptions: 120 - LOCATION: WA004

DAS
21
9-89

FEB 1 2 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TS0.500W.049 5010115	79	1,615	0	0

Part Specifications

Specifications could not be found.

94 1/2

Plex 1/15/18 10:54 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Start up Operation 02/06/18 Job No: 170341		rk ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
				ap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
				is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
				ed ☐	Large Fab ☐	Composite ☐	Supplier ☐		
				QTY Effective : _____					
				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
PART NO: D3914-7 Original Serial #: S039696 Revision: Operation: Change No:				FAULT CATEGORY					
S039696 Rib		Start up Operation 02/06/18 Job No: 170341		☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong			
				☐ Set-up	☐ Folio/Program	☐ Outside Dimensions			
				☐ BOM/Route	☐ Grain	☐ Over/Under tolerance			
				☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect			
				☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing			
				☐ Contamination	☐ Out of Sequence	☐ Part Moved			
				☐ Countersink	☐ Off-set	☐ Drawing			
				☐ Cut Too Short	☐ Misabeled	☐ Finish			
				☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread			
				☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence			
Substation ☐ Process Improvement ☐ Marks/Chatter ☐									
Past Expiry Date ☐ Manufacturing Process ☐									
Misidentified ☐ Past Due ☐		OTHER :							